Monday, 28/04/2008 8:13:34 AM

User:

Julie Lecocq

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 38815

Estimate Number

: 10725

P.O. Number

This Issue

28/04/2008

S.O. No. :

: NC Prsht Rev.

First Issue **Previous Run**

: // : 38745

Type

: MACHINED PARTS

Part Number

Drawing Name

: D2652

: BUSHING

Drawing Number

: D2652 REV A : N/A

Project Number **Drawing Revision**

Material **Due Date**

: 10/05/2008

Qty:

400 Um:

Each

Written By

Checked & Approved By

Comment

: Est Rev:B 02.06.13 Now machined in house.

NG

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

M303R0500 1.0

303 Round Bar 0.500"



Comment: Qty.: 0.0578 f(s)/Unit Total:

23.1000 f(s)

Material:303 ss .500" Round Bar

(M303R0500)

Batch: M 106996

2.0



Comment: 1-TURN AS PER FOLIO FA250 & DWG D2652

FOLIO REV: DWG REV:

2-DEBURR AS REQUIRED

400

3.0

QC2





Comment: INSPECT PARTS AS THEY COME OFF MÁCHINE

SECOND CHECK

400

400

QC8



Comment: SECOND CHECK



PACKAGING 1 5.0

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
	<u> </u>		1		1	l <u>- </u>	1		

Part No:	PAR #:	Fault Category:	NC	R: Yes No	DQA:	Date:
				QA: N/C	Closed:	Date:
NCR:		WORK ORDER NON-CO	NFORMANCE	E (NCR)		

I		•	R NON-CONFORMAN	o_ (,						
	Description of NC		Corrective Action Section B							
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspecto			
	•				,	ŧ				
							4 .			
	STEP	STEP Description of NC Section A	STEP Section A Initial Chief Eng	STEP Section A Initial Chief Eng Chief Eng Initial Chief Eng Chief Eng Chief Eng	STEP Section A Initial Chief Eng Chief Eng Chief Eng Sign & Date	STEP Section A Initial Chief Eng Chi	STEP Section A Initial Chief Eng Action Description Chief Eng Chie			

NOTE: Date & initial all entries

Date: .

Monday, 28/04/2008 8:13:34 AM

User:

Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 38815

Part Number: D2652

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/05/08/

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-05-09

Dart Aerospace Ltd

W/O:		WORK ORDER CH	ANGES						
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No	, •	DAP #: Fault Category:	NCP: Voc	No DO	Α.	Data			

QA: N/C Closed: ____ Date: ____

NCR:			WORK ORDE	ER NON-CONFORMANO	CE (NCR)							
		Description of NC	Corrective Action Section B			Verification	Ammanual	A ========				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector				

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	38815
Description: Bushing	Part Number:	D2652
Lauration Dura D2652		Dans 4 of 4
Inspection Dwg: D2652 Rev: A		Page 1 of 1

FIRS	T ARTICLE IN	ISPECTI	ON CHE	CKLIST	
[]	X First Artic	cle	Prot	otype	
Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
+/-0.010	0.599	V,			
+/-0.005	-)			
-0.002/+0.000					
+0.005/-0.000	0.191	5			
+/-0.010	0 auge	J,			
+/-0.010		J			
+0.010/-0.000	010.0 R				
		,			
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				·	
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mont/nl	Audited by:	DIP	F	Prototype Appro	val: N/A
	Tolerance +/-0.010 +/-0.005 -0.002/+0.000 +0.005/-0.000 +/-0.010 +0.010/-0.000	Tolerance	Tolerance	X First Article	Tolerance Actual Dimension Accept Reject Method of Inspection +/-0.010 0.599

Measured by: mmt/ml	Audited by:	Prototype Approval:	N/A
Date: 08/05/1	Date: 08/05/01	Date:	

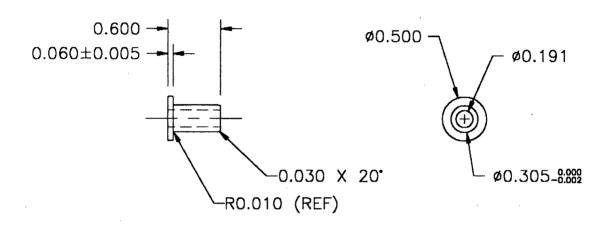
Rev	Date	Change	Revised by	Approved
Α	03.12.12	New Issue	KJ/RF	





DESIGN	DRAWN BY	DART AEROSPACE USA FAIRCHILD INTERNATIONAL AIRPORT,	
CHECKED	APPROVED (I) (I)	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE		TITLE	SCALE
97:03:25		BUSHING	1:1

RELEASED



SHOP COPY
RETURN TO
RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 38845

MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QST 018 UNLESS OTHERWISE NOTED